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ELECTRO-OPTICAL MODULE **CROSS-REFERENCE TO RELATED** **APPLICATION**

This is a continuation of copending International Appli- 5
cation PCT/DE97/01041, filed May 16, 1997, which desig-
nated the United States.

BACKGROUND OF THE INVENTION

FIELD OF THE INVENTION

The invention is in the field of electro-optical structures 10
for optical systems. In particular, the invention pertains to an
electro-optical module having an electro-optical component
and having a receptacle for an optical fiber plug, which are
arranged on a single surface of a substrate, and having a lens 15
arranged in the optical path between the component and the
receptacle.

Such modules are utilized in the transmission of signals
by means of optical fibers, and contain at least one compo- 20
nent which comprises an electro-optical transducer. An
electro-optical transducer serves to convert optical signals
into electrical signals and/or, conversely, to convert electri-
cal signals into optical signals.

A module of the above-mentioned type has become 25
known from U.S. Pat. No. 5,337,398 (European EP 0 600
645 A1) to Benzonì et al. That module comprises two
electro-optical components (laser diode and photodiode)
which are positioned on metal surfaces (pads) precisely
placed on a silicon substrate by means of a reheatable solder. 30
When the solder is subsequently reheated (i.e., reflow), the
components are centered with respect to the pads because of
the surface tension of the liquefied solder.

A multiplicity of alignment depressions are produced in
the silicon material by etching into the surroundings of the 35
pads, and thus in the surroundings of the electro-optical
components. It is possible to insert into the depressions
aligning elements—for example, aligning balls—which
cooperate with corresponding aligning depressions in a
separate carrier which is to be aligned precisely via the 40
respective electro-optical component.

The carrier can carry a lens provided in the beam path
between the component and a receptacle for an optical fiber
plug, or can align the receptacle directly with respect to the 45
components.

If the individual parts are produced with extreme
precision, in particular the carrier, the bipartite aligning
depressions and, if appropriate, the lens and/or the recep-
tacle for the optical fiber plug, then the prior art module
renders it possible to dispense with an active adjustment of 50
the receptacle with respect to the electro-optical component.
The height of the carrier and, if applicable, the lens diameter
are, however, design variables, which exert a considerable
influence on the relative position of the receptacle and/or of
the optical fiber plug with respect to the electro-optical
component in the Z-direction. The Z-direction is the orien-
tation of the optical fiber or the direction of the beam path.
The direct fastening, addressed in U.S. Pat. No. 5,337,398
(EP 0 600 645 A1), of the receptacle on the substrate surface
can then lead to component strains when the geometry of the 60
carrier and, if applicable, of the lens does not permit the
actual positioning of the receptacle in the Z-direction to be
connected directly without strain to the substrate.

SUMMARY OF THE INVENTION

It is accordingly an object of the invention to provide an
electro-optical module, which overcomes the above-

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mentioned disadvantages of the heretofore-known devices
and methods of this general type and which has highly
precise, reproducible coupling geometries in the Z-direction
with as few individual parts as possible.

With the foregoing and other objects in view there is
provided, in accordance with the invention, an electro-
optical module, comprising:

a substrate formed with a mounting surface;

a receptacle for an optical fiber plug defining a beam path
substantially perpendicular to the mounting surface; and

an integrated component unit mounted on the mounting
surface, the component unit comprising an electro-
optical component and a lens directly aligned with one
another in the beam path between the electro-optical
component and the receptacle. It is advantageous, 15
thereby, that it is no longer necessary to provide the
mounting surface with aligning structures.

In other words, the objects of the invention are satisfied
with an electro-optical module of the type mentioned in the
introduction that has a mounting surface free of aligning
structures, and wherein the electro-optical component and
the lens are aligned directly with one another, forming an
integrated component unit that can be assembled on the 25
surface.

From a production engineering standpoint, a substantial
advantage of the invention consists in that—apart from
conductor tracks and metallizations—the surface of the
substrate can remain unstructured and free from depressions.
30 Consequently, the selection of the material for the substrate
is not dependent on special structuring properties—such as,
for example, in the case of the silicon substrate to be used
in accordance with the above-mentioned U.S. Pat. No.
5,337,398. Rather, the substrate (for example, printed circuit
board) can be selected in an optimum fashion in accordance
with aspects of handling, production engineering and, in
particular, costs.

A further substantial advantage of the invention consists
in the fact that the surface-mountable component unit
formed by the electro-optical component and the lens can be
produced and tested in advance in a highly precise fashion.
Subsequent assembly, affected by tolerances, of a lens
support via an electro-optical component which is to be
assembled in advance on the substrate is not required with 40
the novel module. Consequently, both production engineer-
ing is simplified and an additional tolerance variable is
excluded. The component unit can preferably have metallic
surfaces for direct electrical contact with the substrate. The
reproducible accuracy in the Z-direction is determined only 50
by the component unit, while the substrate thickness is quite
irrelevant in this regard.

In accordance with an added feature of the invention, the
receptacle is disposed so as not to touch the component unit,
the receptacle making contact with and being connected
substantially only to the mounting surface of the substrate.
55 This feature permits an embodiment that is completely free
from strain and is scarcely stressed in the case of tempera-
ture variations.

In accordance with an additional feature of the invention,
there is provided an electronic circuit on a surface of the
substrate that is averted from the receptacle. Consequently,
an electronic drive circuit (in the state of transmission) or a
receiving or amplifying circuit can be arranged very near to
the component. The signal paths are thereby shortened, and
the vulnerability of the system is reduced. 65

In accordance with another feature of the invention, a cap
is attached directly to the mounting surface of the substrate

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for electrically shielding the component unit. This feature is particularly important to further improve the radio-frequency properties and the insensitivity to external disturbances.

In accordance with a concomitant feature of the invention, the substrate forms a part of a rigid-flexible-rigid circuit carrier.

The design engineering is thereby simplified. Mechanical and electrical connections are united by design in the flexible part of the rigid-flexible-rigid circuit carrier.

Other features which are considered as characteristic for the invention are set forth in the appended claims.

Although the invention is illustrated and described herein as embodied in an electro-optical module, it is nevertheless not intended to be limited to the details shown, since various modifications and structural changes may be made therein without departing from the spirit of the invention and within the scope and range of equivalents of the claims.

The construction and method of operation of the invention, however, together with additional objects and advantages thereof will be best understood from the following description of specific embodiments when read in connection with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a longitudinal section through a module according to the invention;

FIG. 2A is an enlarged plan view of the component unit 20 of FIG. 1;

FIG. 2B is a sectional view of the component unit; and

FIG. 3 is a partial perspective view of the substrate as part of a rigid-flexible-rigid circuit carrier.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to the figures of the drawing in detail and first, particularly, to FIG. 1 thereof, there is seen an electro-optical module with a substrate in the form of a printed circuit board 1. Among other components, the PCB 1 carries on its front flat side (first surface) 2 an electro-optical component 3. Indicated on the rear surface 4 of the substrate 1 are individual electronic components 5, 6 which are interconnected via conductor tracks 7, and are connected to connector pads 8, 9 on the first surface 2 by means of electric bushings (not represented in more detail) through the substrate 1. The connector pads serve to make contact with the electro-optical component 3. A flange 10 of a receptacle 12 is supported on the same surface 2. The flange 10 is formed with a central bore 14 for receiving an optical fiber plug (not illustrated in more detail for reasons of clarity). Upon insertion, the end face of the plug comes to bear against a partition 16 with a central bore 17 which defines an optical path between the electro-optical component 3 and an optical fiber end held centrally in the optical fiber plug. As will become clear from the following, more detailed explanation, the component 3 forms an integral component of a component unit 20 mounted on the surface 2 of the substrate 1.

The top side 22, remote from the substrate, of the component unit 20 is shaped as a lens (compare FIG. 2), which is thus situated in the optical path between the component and the receptacle 12. The surface 2 has the pads 8, 9, and is otherwise not structured mechanically; in particular, it includes no aligning depressions for the component unit 20.

As FIG. 2 shows in plan view (FIG. 2A) and in a sectional representation (FIG. 2B), the component unit 20 is an

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integrated unit of a lens 28, constructed on the top side 22, and an electro-optical component 3. For the purpose of protection against external influences, the component 3 is embedded in a hermetically tight fashion in a filling compound 30 which also includes a bond wire 32 provided for contacting the component 3 on the top side thereof. As illustrated in FIG. 2A, the bond wire 32 leads to a connecting metallization 34 which extends over a bevel and the base region of a depression 40 holding the component 3. The underside of the component 3 is connected in an electrically conducting fashion to a second metallization 42. When the component unit 20 is mounted on the surface 2, the outer metallization regions 34a, 42a make contact with the corresponding connector pads on the substrate. This type of contacting is known as surface mounting.

Referring again to FIG. 1, the receptacle 12 is arranged so as not to touch with respect to the component unit 20, and makes contact with and is connected to only the surface 2 of the substrate 1. It is possible thereby to achieve a design of the module which is particularly low in strain and is insensitive to temperature changes. Also to be seen is an electrically conducting cap 60 which is attached directly to the surface 2 and by means of which the component unit 20 is electrically screened on the receptacle side.

In the described module, although there may be a need to adjust the receptacle 12 with respect to the component 3 in the X-Y direction—that is to say in the plane perpendicular to the Z-direction—this adjustment is not a problem, because of the smooth surface 2, of planar construction, of the printed circuit board. The module offers the substantial advantage that only comparatively few tolerances influence the accuracy in the Z-direction, with the result that in this regard no adjusting or correcting measures remain necessary after assembly. A further advantage of the module is that the component unit 20 and the receptacle 12 are aligned in the Z-direction with the same reference surface—specifically, the surface 2. The accuracy in the Z-direction is thereby essentially determined only by a single part, i.e., the component unit 20. The substrate thickness, on the other hand, has no bearing. The evaluation or drive electronics for the component 3 can advantageously be arranged on the rear side of the substrate. Favorable radio-frequency properties and a high insensitivity to external disturbances are ensured by short conductor tracks 7 and direct plated-through holes to the component unit 20. The insensitivity is further increased by the cap 60, with which contact is correspondingly made.

With reference to FIG. 3, the perspective view shows a rigid-flexible-rigid circuit carrier 50. The combination comprises a rigid part 1, formed by the substrate, a flexible part 51 with flexible conductors and a further rigid part 52. The circuit carrier 50 can be mounted as a unit during assembly. The result is substantially improved economy with regard to production fastening steps.

We claim:

1. An electro-optical module, comprising:
 - a substrate formed with a mounting surface;
 - a receptacle for an optical fiber plug defining a beam path substantially perpendicular to said mounting surface; and
 - an integrated component unit mounted on said mounting surface, said component unit comprising an electro-optical component and a lens directly aligned with one another in the beam path between said electro-optical component and said receptacle.

2. The electro-optical module according to claim 1, wherein said mounting surface is substantially free from aligning structures.